

# TECHNICAL INFORMATION

FOR PROFESSIONAL USE ONLY

## ACCELERATOR

### PRODUCT DESCRIPTION

Accelerates bonding in products based on acrylic resin. Designed for two-component polyurethane systems. It shortens drying time by 50 % compared to products not containing an accelerator. It can be used with FAST hardening agents in paint shops, and also in high temperatures; up to 60°C.

- ✓ Shortens curing time even by 50%, depending on conditions.
- ✓ Retains gloss finish even in high temperatures (up to 60°C).

Color – Colorless.

### APPLICATION

#### Dosage:

1÷2% for a ready product mixture. For instance: for 150 ml of mixture add 1.5 – 3.0 ml of accelerator.

**Caution: Do not exceed recommended proportions of accelerator!**

Increasing the amount of accelerator beyond the recommended proportion will not decrease drying time, but it may damage the finish.

| Total Product Mixture | Recommended Amount of Accelerator (1%) | Maximum Amount of Accelerator (2%) |
|-----------------------|--|------------------------------------|
| 100 ml                | 1 ml                                   | 2 ml                               |
| 150 ml                | 1.5 ml                                 | 3 ml                               |
| 300 ml                | 3 ml                                   | 6 ml                               |
| 450 ml                | 4.5 ml                                 | 9 ml                               |
| 600 ml                | 6 ml                                   | 12 ml                              |

#### Spray Adhesion:

If recommended proportioning is followed, spray adhesion is not affected.

**Application Time:**

Adding the accelerator shortens the time to apply the product by 30 – 50%, depending on conditions.  
**Apply immediately after mixing!**

**Caution:** *This technical sheet gives directions for use with TROTON products. Specific information on these products can be found in the technical sheets for those products.*

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| <b>GENERAL NOTES</b> |
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**Caution:** *To maintain safety, always follow the instructions given in the MSDS for the products.*

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| <b>STORAGE</b> |
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Store the product components in a sealed container, in dry and cool places, away from fire and heat sources, as well as direct sunlight.

**Note:** *After each use the container with product shall be immediately closed!*

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| <b>WARRANTY PERIOD</b> |
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Accelerator - 12 months from the date of Manufacture.

**Important Information:**

The information contained in this document corresponds to our present knowledge and is a guide to our products and their uses.

Read all directions and warnings prior to using Troton products - Safety Data Sheets can be found online at [www.troton.com.pl](http://www.troton.com.pl) or will be sent according to your request: [troton@troton.com.pl](mailto:troton@troton.com.pl)

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