



# BOSTIK 5615

## SELF SKINNING MASTIC SEALER

8 December 2017

### YOUR SMART ADVANTAGES

- Excellent UV light resistance in glazing applications
- Tenacious adhesion to nearly all surfaces
- Good service temperature range (-35°C to 65°C)
- Minimal swell effect on rubber
- Self Skinning

### DESCRIPTION

Bostik 5615 is a synthetic rubber mastic compound, black in colour, which has been specifically formulated to remain permanently flexible in use. It is predominantly used in the automotive aftermarket area for secondary sealing of windscreens where a durable, skinning product is required.

### USES

- Sealing of rubber gasket type windscreens
- Spot weld sealing

### PRODUCT CHARACTERISTICS

Colour	Black
Solids Content	Approx. 95%
Specific Gravity	Approx. 1.77
Temperature Resistance	-10°C to +65°C
Flexibility	Excellent
Sag Resistance	Excellent
Oil Migrations/Bleeding	Excellent
Water Resistance	Excellent
Paint Staining	Does not stain enamels and lacquers
Odour	Very slight initially
Product code	
520gm Ctg/10 per pack	
Black	30804610

### DIRECTIONS FOR USE

#### SURFACE PREPARATION

Surfaces must be clean, dry and free from oil, dust and other foreign materials

#### APPLICATION INSTRUCTIONS

1. Cut a nozzle to extrude the required bead size.
2. Cut the end from the nipple on the cartridge.
3. Screw on the prepared nozzle.
4. Use a standard 300ml cartridge gun to apply the sealer.
5. Apply the sealant to one side of the joint and bring the other surface into contact while the sealant is still wet.
6. Use mechanical fastening (screws, rivets etc.) to secure the joint.

#### WINDSCREEN SEALING

Apply the sealant into the channels on the rubber gasket before fitting to the glass and flange.

#### STORAGE & SHELF LIFE

Store in a cool, dry place, out of direct sunlight. For maximum shelf life, store between 5°C and 20°C. Shelf life is up to 2 years when stored in original, unopened containers, under the above conditions.

#### HEALTH & SAFETY

Please refer to the Safety Data Sheet which is available on request.

#### CLEAN-UP

Easy cleaning with Mineral Turpentine.

NOTE: Care should be taken if Bostik 5614 comes in contact with cloths or skin as its black colour is strong and difficult to remove.

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**For emergency information contact the Poisons Information Centre, phone 131 126 or the Emergency Response Service, phone 1800 033 111.**

BOSTIK HOTLINE

Smart help 1800 898 551



This datasheet is for the general help of users. It is provided in good faith. The data is current and accurate to the best of our knowledge. Differing materials, substrates, environments, site conditions, and product storage, handling and application may affect results. Users should carry out tests to decide the product's suitability for purpose. This data sheet and the properties of the product may change without notice. Users, suppliers and retailers should check that the data sheets they have are the latest. To the maximum extent permitted by law, Bostik disclaims all warranties in relation to manufacture and use of the product. Bostik is not liable for representations made by users, suppliers or retailers about the product. Bostik is not liable for any loss or damage resulting from incorrect, careless, or negligent use or storage of the product, including use of out of date product. Any liability arising from use of the product is limited to the replacement or purchase price of the product. Bostik does not exclude rights and remedies that cannot be excluded by legislation, for example under the Australian Consumer Law (ACL). Sale of the product by Bostik is subject to the Bostik Australia Proprietary Limited Conditions and Terms of Sale. For more information on Bostik, products, and conditions of use and sale visit [www.bostik.com/au](http://www.bostik.com/au)