



1) Correct level of the feet



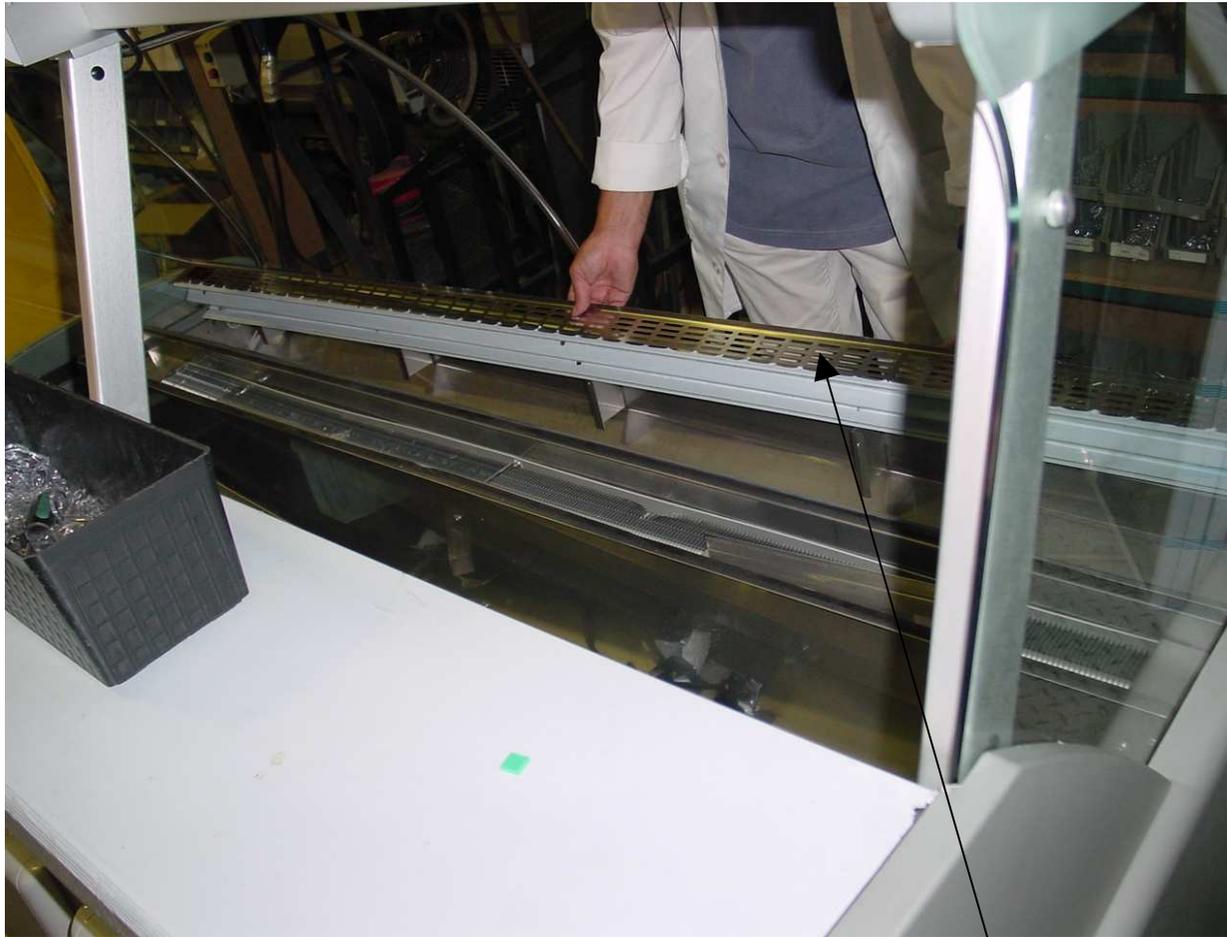
2) Screw with « Umbrako » N°.5 to assemble including the side part.



3) Screw with with key 12x13 the M8 or to assemble the side part.



4) Screw with key « Umbrako » N°.5 to assemble these parts



5) Put on the ventilation grid.



6) Screw the ventilation grid



7) Place correctly the ventilators heads



8) Place the metal sheet
taht covers the ventilators



9) Place the lateral metal sheet as shown



10) Place the exhibition plates like shown



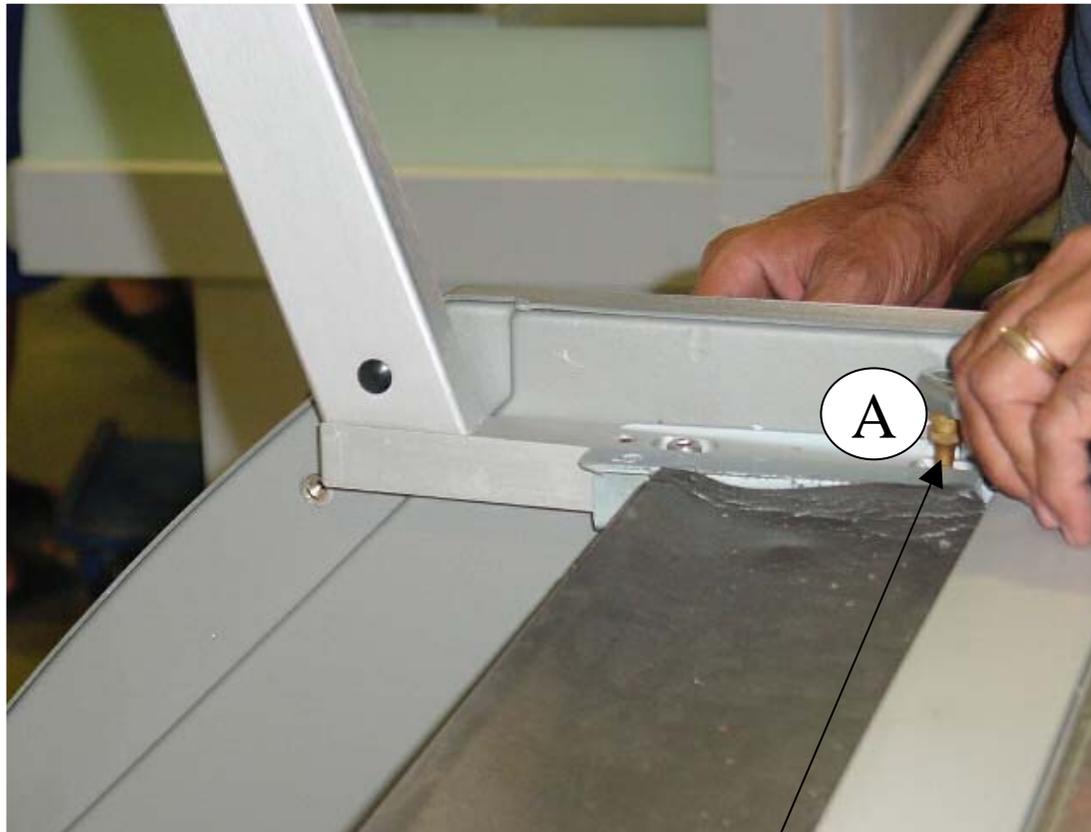
11) If the cabinet arrives without the glasses assembled, you need to place the aluminium supports structure, which is sent all assembled.



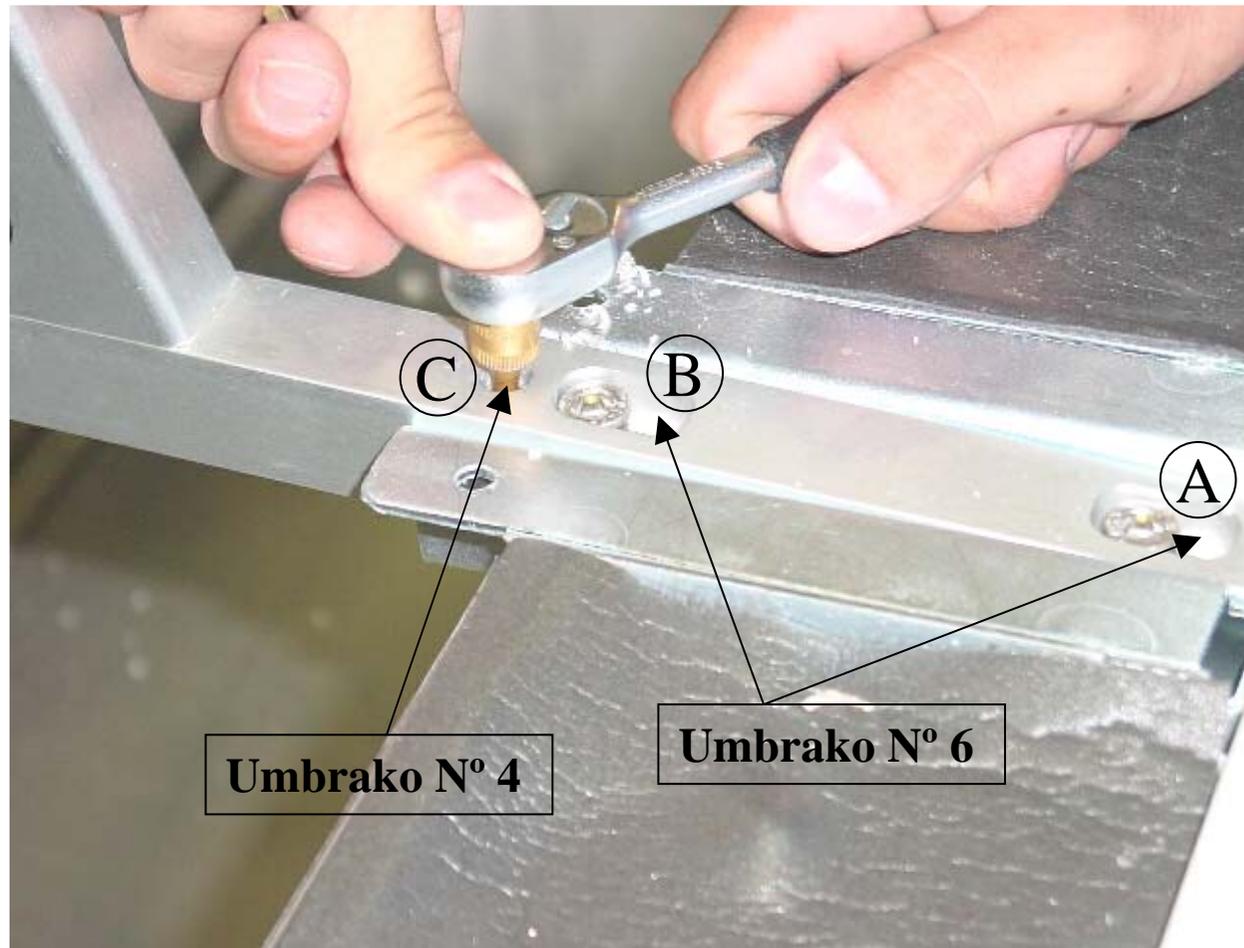
12) Place the tube that supports the structure in the front and upper gadgets as shown.



13) Screw with key Umbrako N°.3 in the position shown in the picture, to assemble the tube.



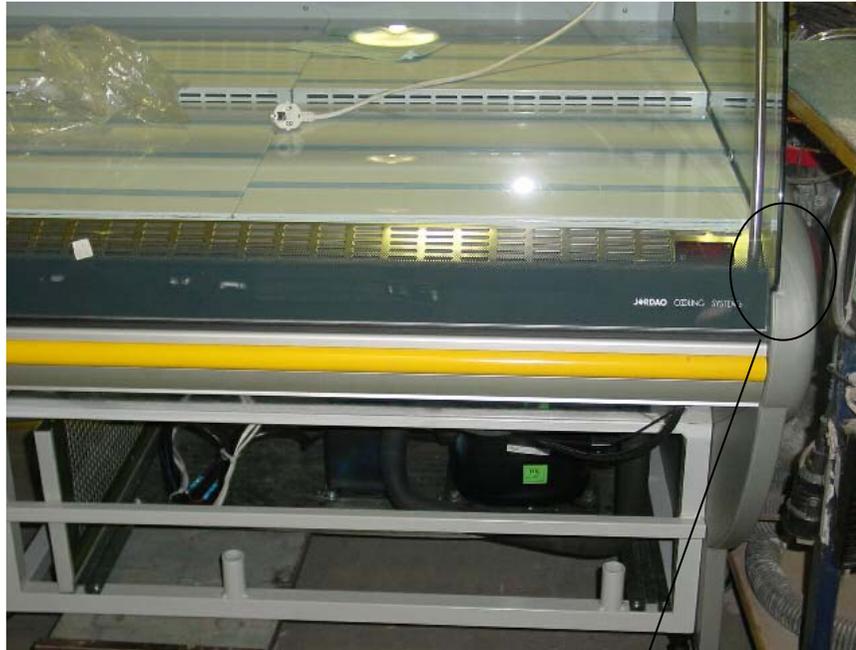
14) Screw completely (A) with key Umbrako n° 6, and put the aluminium support as shown.



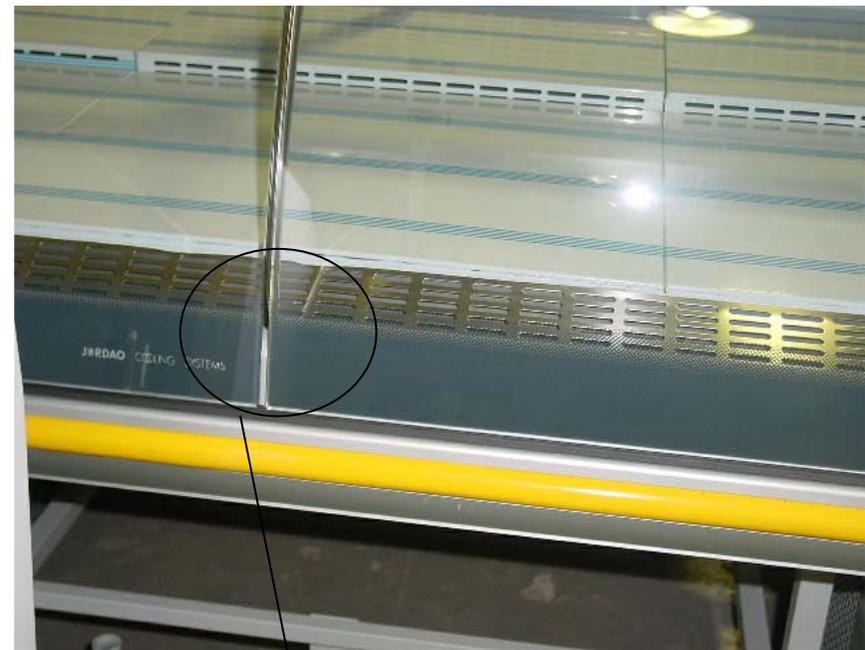
15) You need to make all the operations as follows, for all the supports:

- Adjust the screw (B) with screwing it completely
- Place the front glasses (if they do not arrive assembled).
- Adjust with key (C) in order to align the glasses, twisting clockwise. The support will go up and down in the opposite way.
- Then, screw completely (B).

16) Vérification de l'alignement des vitres.



A) Between the front structure and the side part it shall have 2 or 3 mm.



B) Between the two frontal glasses, the distance must be as shown in the picture.



17) To fix the service plate, you'll have to screw by the exhibition part, the necessary points (2 or 3 in accordance the the cabinet width).



18) Fix the service plate on the backside of the cabinet as shown.



19) At last, you need to put the side glass as shown. Then screw it on the upper structure, but do it by the outside (aluminium support).